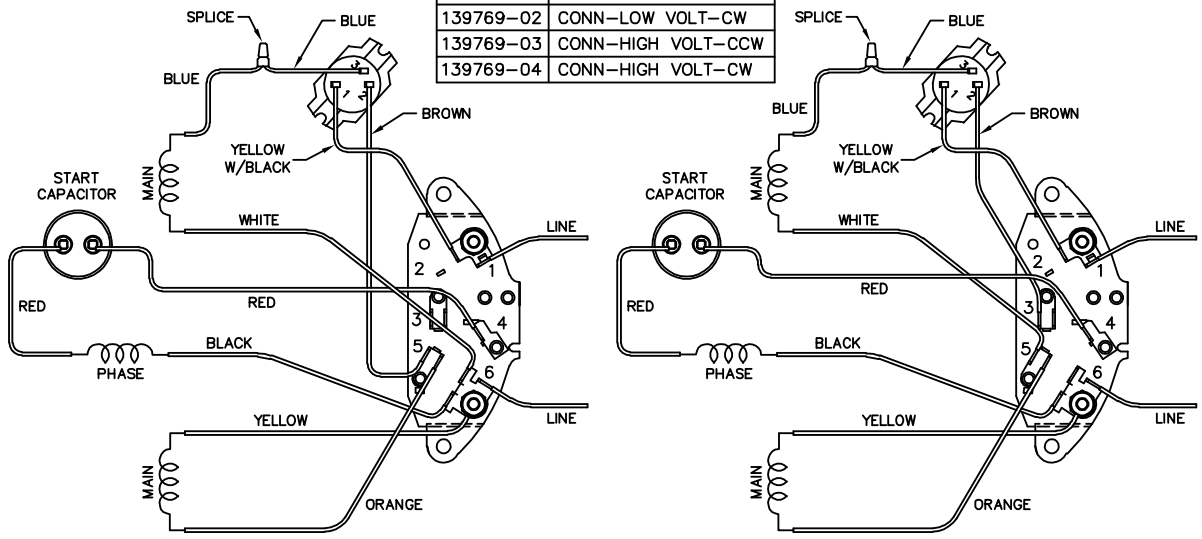
B589 Connection Motor

REV	REFERENCE ECN	REFERENCE PROJECT	REV BY	DATE	APPD	DATE
E		01274601	margue	11-15-2005	margue	11-15-2005

139769-01	CONN-LOW VOLT-CCW
139769-02	CONN-LOW VOLT-CW
139769-03	CONN-HIGH VOLT-CCW
139769-04	CONN-HIGH VOLT-CW



LOW VOLTAGE

CONNECTIONS SHOWN ARE FOR CCW ROTATION. TO REVERSE, INTERCHANGE RED AND BLACK LEADS.

HIGH VOLTAGE

GEOMETRIC CHARACTERISTICS & SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
PERPENDICULARITY (SQUARENESS)
PARALLELISM
ROUNDNESS (CIRCULARITY)
CYLINDRICITY
PROFILE OF ANY SURFACE
PROFILE OF ANY LINE
RUNOUT
TRUE POSITION
CONCENTRICITY
SYMMETRY

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCES ARE AS FOLLOWS:

	X	XX	XXX	XXXX
INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG
REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4
CORNER FILLETS TO:
INCH .020 mm 0.5
MACHINE SURFACES:
INCH 125 mm 3.2
METRIC DIMS. SHOWN IN [BRACKETS]

DR BY: SAS 04/15/1982
APPD: HLK 04-19-1982
THIRD ANGLE PROJECTION
EDS DATE
FORMAT REV B

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DESCRIPTION: 0056 DWG DIAG EXT CONN CS DVOLT REV W/PROT
SIZE B | DWG NO 139769
SCALE NONE | SHEET 1